GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 1706 EN AC-42400 I EN AC-Al Si7MnMg

Standard Specification for Aluminium and Aluminium Alloys - Castings - Chemical Composition and Mechanical Properties

Group - Non-Ferrous Aluminium Alloys

Sub Group - BS EN 1706 EN AC-42400 I EN AC-Al Si7MnMg Aluminium and Aluminium Alloys - Castings - Chemical Composition and Mechanical Properties

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition		
Silicon	Si %	6.500 - 8.500
Iron	Fe %	0.250 max.
Copper	Cu %	0.050 max.
Manganese	Mn %	0.350 - 0.750
Magnesium	Mg %	0.100 - 0.450
Zinc	Zn %	0.030 max.
Titanium	Ti %	0.200 max.
Other	Ot %	0.100 max.
Aluminium	Al %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Cast or Solution Aging

Mechanical Properties	
Tensile Strength in Mpa	-
Yield Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
3522 Al Si7Mg	ISO	International	Casting
3522 Al Si7Mg0,3	ISO	International	Casting
3522 Al Si7Mg0,6	ISO	International	Casting
B 26 356.0	ASTM	USA	Casting
B 26 A03560	ASTM	USA	Casting
B 26 A356.0	ASTM	USA	Casting
B 26 A13560	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.